

Thursday, March 09, 2017 10:40:24 AM

158072

Reference: SCHEDULED

N900040100

Setup Start *NS1*

Stop *NS2*

6

Cust Item ID:

6

Customer:

**DAS
21
S-89**

Date: MAR 09 2017 Tooling:

Date:

Run Start *NR1*

QC:

Date: _____ **SPC (Y/N):** _____

Date:

Stop *NR2*

[illegible]

Work Order ID 158072

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Item ID: D3237-3-0980

Revision ID:

Item Name: Seal Filler - 98"

Start Date: 3/9/2017 Start Qty: 6.00

Required Date: 3/10/2017 Req'd Qty: 6.00

Reference: SCHEDULED

Approvals: Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Accept ***N900040100***Setup Start ***NS1***Stop ***NS2***

Cust Item ID:

Customer:

Run Start ***NR1***Stop ***NR2***Sequence ID/
Work Center ID

130

130

QC

Quality Control

Operation
Description

QC21- Final Inspection - Work Order Release

Memo

Set Up/
Run Hours

0.00

0.10

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
StampDAS
21
9-89

MAR 09 2017

DAS
21
9-89

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Picklist Print

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Work Order ID: 158072

158072

Parent Item: D3237-3-0980

D3237-3-0980

Parent Item Name: Seal Filler - 98"

Start Date: 3/9/2017

Required Date: 3/10/2017

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP REV:A 11.04.26 as per dwg rev.B DD ver:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3237-3		Manufactured	No			100	f	181.2286	8.1666	51.57853			

D3237-3

Seal Filler (Price Per Ft)

**

AS
6
3-89

MAR 09 2017

Location

Loc Qty

Loc Code

ST421

148.4214746

149172

9.474E-07

152365

148.421474

ST625

32.807156

152365

32.807156

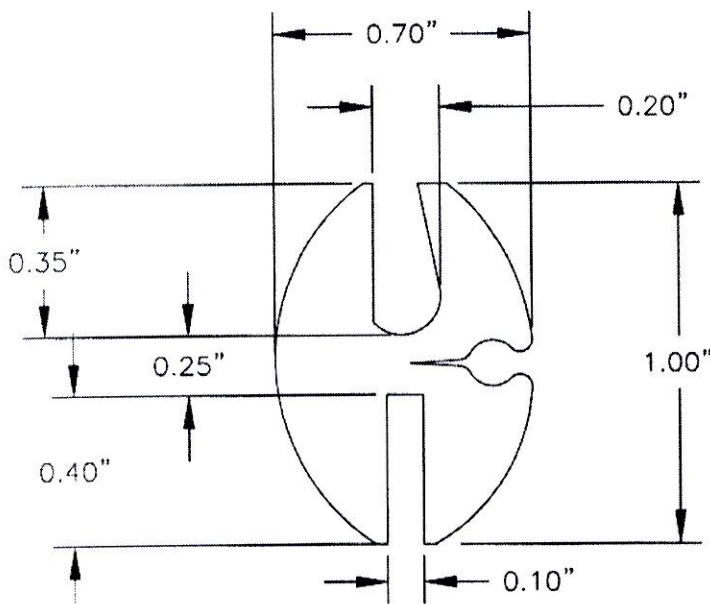
✓



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3237	REV. B SHEET 1 OF 1
DATE 04.05.05	TITLE SEAL		SCALE NTS
A	04.01.22	NEW ISSUE	
B	04.05.05	REMOVE (REF) & ADD QSI 018	

RELEASED
04.05.12

SPECIFICATION CONTROL DRAWING

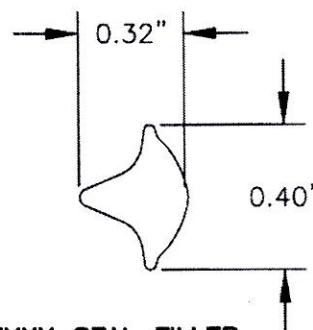


SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 158072/MS
17-03-05

D3237-1-XXXX SEAL RETAINER

WHERE 'XXXX' IS LENGTH IN TENTHS OF INCHES
EG. 98.0\" LONG EQUALS D3237-1-0980

PURCHASE: MILL SUPPLY, INC. P/N R-1025
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE
SPECIFIED



D3237-3-XXXX SEAL FILLER

WHERE 'XXXX' IS LENGTH IN TENTHS OF INCHES
EG. 98.0\" LONG EQUALS D3237-3-0980

PURCHASE: MILL SUPPLY, INC. P/N R-1029
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SPECIFIED

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